

May-07-14 10:21:24 AM

Page 1

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

C

**MAY 13 2014**

Memo *N.H.*

Photocopy blue file and type labels per PPP D212-803-117 CHG001

0.00

## Memo

0.00

3x

**DAS**  
**28**  

---

**9-89**

MAY 07 2023

MAY 07 2014

0.00

## Memo

0.00

**DAS**  
**06**  
**9-89**

3  
MAY 13 2014

Work Order ID 116595

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\*116595\*

Page 2

Item ID: D212-803-117

Revision ID:

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/22/14

Start Qty: 3.00

\*3\*

Required Date: 5/02/14

Req'd Qty: 3.00

\*3\*

Reference:

Accept

\*N900040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Run Start

\*NR1\*

Stop

\*NR2\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

\*130\*

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D212-803-117

Location: 032

PPP Rev: \_\_\_\_\_

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

MAY 13 2014

DAS  
06  
9-89

DAS  
28  
9-89

MCS 14-05-13

4-513

# Picklist Print

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Work Order ID: 116595

**\*116595\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/22/14

Required Date: 5/02/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-043		Manufactured	No				Each	0.0000	3	116448	DAS 28 9-89	MAY 07 2014	DAS 28 9-89
<b>*D5046-043*</b> Co-Pilot Collective Head Assembly (212)													
D5049-1		Manufactured	No				Each	35.0000	3	119087	DAS 28 9-89		DAS 33 9-89
<b>*D5049-1*</b> Face Plate													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST130			2						
				116624			2						
				ST139d			33						
				117558			33						
D5055-3		Manufactured	No				Each	4.0000	3	117709	DAS 28 9-89		DAS 33 9-89
<b>*D5055-3*</b> Placard													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST133			4						
				116627			4						
D5055-5		Manufactured	No				Each	20.0000	3	3x	DAS 28 9-89		DAS 33 9-89
<b>*D5055-5*</b> Placard													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST133			20						
				116628			20						

# Picklist Print

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Work Order ID: 116595

**\*116595\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/22/14

Required Date: 5/02/14

Start Qty: 3.00

Required Qty: 3.00

D5055-7  
3 \*D5055-7\*  
Placard

Manufactured No

Each 20.0000

3

\*\*

DAS

28

9-89

MAY 07 2014

Location

Loc Qty

Loc Code

ST133

20

116629

20

Each

20.0000

3

\*\*

DAS

28

9-89

D5055-9  
3 \*D5055-9\*  
Placard

Manufactured No

Each 20.0000

3

\*\*

DAS

28

9-89

Location

Loc Qty

Loc Code

ST133

20

116630

20

Each

20.0000

3

\*\*

DAS

28

9-89

D4411-7  
3 \*D4411-7\*  
Placard

Manufactured No

Each 20.0000

3

\*\*

DAS

28

9-89

Location

Loc Qty

Loc Code

ST105

20

117559

20

Each

7,637.000

3

\*\*

DAS

28

9-89

MS21042L3  
3 \*MS21042L3\*  
Nut

Purchased No

Each 7,637.000

3

\*\*

DAS

28

9-89

Location

Loc Qty

Loc Code

ST314

682

M127410

13

M127831

41

M128401

628

ST506

955

123900

955

ST509

6000

M128754

6000

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 116595

\*116595\*

Parent Item: D212-803-117

\*D212-803-117\*

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/22/14

Required Date: 5/02/14

Start Qty: 3.00

Required Qty: 3.00

MS21919WDG10

Purchased

No

Each

59.0000

1 3

3 \*MS21919WDG10\*

Clamp

\*\*SP

DAS  
28  
9-89

MAY 07 2014

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST322

9

m128401

9

ST509

50

m128993

50

Each

25.0000

1 3

MS21919WDG19

Purchased

No

3 \*MS21919WDG19\*

Clamp

\*\*SP

DAS  
28  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST322

25

123292

9

m126741

16

Each

553.0000

1 3

MS27039-1-07

Purchased

No

3 \*MS27039-1-07\*

Screw

\*\*SP

DAS  
28  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA

139

125654

139

ST305

414

m127813

414

Each

178.0000

5 15

MS35206-226

Purchased

No

3 \*MS35206-226\*

Screw

\*\*SP

DAS  
28  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST288

178

m127831

178

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# Picklist Print

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Work Order ID: 116595

**\*116595\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/22/14

Required Date: 5/02/14

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

Each

4,517.000

6

**\*NAS1149D0363J\***

Washer

\*\*

DAS  
28  
9-89

MAY 07 2014

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA	23
124392	23
ST510a	4494
m126319	17
m128429	4477

Each

254.0000

15

NAS1197-6

Purchased

No

**\*NAS1197-6\***

Washer

\*\*

DAS  
28  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST296	254
m128976	134
m128993	120

15X

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Shop Packet Print

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## 6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

REFERENCE ONLY

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1					D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1		1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1		1	1	1	D5055-3	PLACARD
		1					D5055-5	PLACARD
		1					D5055-7	PLACARD
		1					D5055-9	PLACARD
1	1	1		1			D4441-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1		1	1	1	MS21042L33-002	NUT
		2					MS21044N04	NUT
1	1	1		1			MS21919WDG10	CLAMP
		1		1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1		1	1	1	MS27039-1-077	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5		5	5	5	MS35206-226	SCREW
2	2	2		2			NAS1149D0363J	WASHER
5	5	5		5	5	5	NAS14876	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: C

Date: 14.02.03